



Size A	Part No.*	Across Flats B Max. Min.	Thickness C Max. Min.	Wrench Height D Min.	Bearing Dia. Min.	Proof Load Min. Lb.	1 st Install Max. In.-lb.	1 st Removal Min. In.-lb.	3 rd Removal Min. in.-lb.	Weight /1000 Lb.	Carton Qty.
1/4-20	25CALNA#	0.438 0.428	0.224 0.213	0.145	0.438	2,900	40	5.0	1.5	6.80	5,500
5/16-18	31CALNA#	0.502 0.489	0.272 0.259	0.166	0.475	4,700	80	8.0	2.5	9.45	4,200
3/8-16	37CALNA#	0.564 0.555	0.337 0.320	0.198	0.534	7,000	110	12	4.0	14.0	2,800
7/16-14	43CALNA#	0.689 0.675	0.385 0.366	0.233	0.653	9,550	135	17	5.0	25.4	1,500
1/2-13	50CALNA#	0.752 0.736	0.448 0.427	0.262	0.712	12,800	204	22	7.5	34.5	1,100

*Coating Codes (substitute for “#” in the part number).
Other available finishes may not be listed.

- [blank] – Unfinished Plain
- 1 – Zinc/Yellow per ASTM F1941 -10 Fe/Zn 5C
- 2 – Zinc/Clear per ASTM F1941 -10 Fe/Zn 5AT
- 3 – Cadmium/Clear per ASTM F1941 -10 Fe/Cd 5A
- 4 – Phosphate/Oil per ASTM F 1137 Grade D
- C – Commercial Cadmium/Clear
- Y – Commercial Zinc/Yellow
- Z – Commercial Zinc/Clear

Notes:
1. These items are compliant to all requirements of IFI 100/107 for Grade A All Metal Prevailing Torque Hex Locknuts.

AUTOMATION LOCKNUTS GRADE A



Date	By	Scale	Units	Type	Rev.
2-17-14	MJK	None	Inch	Sales	B