



Size A	Part No.*	Across Flats B Max. Min.	Thickness C Max. Min.	Flange Dia. D Max. Min.	Wrench Height Min.	Proof Load Min. Lb.	Seating Torque In.-Lb.	Weight /1000 Lb.	Carton Qty.
1/4-20	25CLSL2#	0.438	0.312	0.728	0.15	2,850	108	13.9	2800
1/4-28	25FLSL2#	0.428	0.281	0.700		2,900	120		
5/16-18	31CLSL2#	0.500	0.375	0.820	0.20	4,700	168	19.0	1800
5/16-24	31FLSL2#	0.489	0.343	0.790		4,650	180		
3/8-16	37CLSL2#	0.562	0.406	0.915	0.24	7,000	324	27.0	1300
3/8-24	37FLSL2#	0.551	0.390	0.885		7,000	348		
1/2-13	50CLSL2#	0.750	0.515	1.131	0.29	12,800	744	59.5	575
1/2-20	50FLSL2#	0.736	0.485	1.100		12,800	816		

*Coating Codes (substitute for “#” in the part number).
Other available finishes may not be listed.

[blank] – Unfinished Plain

[blank] – Unfinished Plain

1 – Zinc/Yellow per ASTM F1941 -10 Fe/Zn 5C

2 – Zinc/Clear per ASTM F1941 -10 Fe/Zn 5AT

3 – Cadmium/Clear per ASTM F1941 -10 Fe/Cd 5A

4 – Phosphate/Oil per ASTM F 1137 Grade D

C – Commercial Cadmium/Clear

Y – Commercial Zinc/Yellow

Z – Commercial Zinc/Clear

Notes:

- These items are compliant to all dimensional requirements of ASME B18.16.4-2008 for Large Serrated Flange Locknuts.
- Material is not hardened and is compliant to SAE J995 Grade 2.

LARGE SERRATED FLANGE LOCKNUTS Grade 2



Date	By	Scale	Units	Type	Rev.
3-3-15	MJK	None	Inch	Sales	-